

LATE MODEL / WELL MAINTAINED CNC MACHINE SHOP INCLUDING  
FANUC ROBODRILLS, KITAMURA CNC VMC'S, MORI SEIKI CNC TC'S,  
GANG CNC TC'S, TOOLING, INSPECTION, SHOP AND SUPPORT EQUIPMENT

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# PUBLIC AUCTION

Assignment for the Benefit of Creditors  
Hamilton County Court of Common Pleas Case #2016000484  
Ordered Sold by "The Assignee" James Burritt



## G&G MANUFACTURING COMPANY

5101 Creek Road – Cincinnati, Ohio 45242  
15 Miles North of Downtown Cincinnati, OH

**SALE DATE: WEDNESDAY, APRIL 6TH, STARTING AT 10:00 AM**  
**INSPECTION: TUESDAY, APRIL 5TH, FROM 10:00 AM TO 4:00 PM**



(3) Fanuc Robodrill Model Mate CNC D&T Center



Hyundai Kia Model Kit-450 CNC Gang Tool Turning Center



Mori Seiki Model CL-253A CNC Turning Center



Makino Model PS95 High-Speed Heavy-Duty CNC VMC



Kitamura Mycenter 2Xif CNC Vertical Machining Center



(25) Vidmar / Lista / Equipto 7-15 Drawer Tooling Cabinets



Sale Under The Management Of

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Kitamura Mycenter-3X CNC Vertical Machining Center



Kitamura Mycenter 2Xif CNC Vertical Machining Center



**NEW AS 2007**

(3) Fanuc Robodrill Model Mate CNC D&T Center



Hyundai Kia Model Kit-450 CNC Gang Tool Turning Center



Doosan Model Lynx 220A Slant Bed CNC Turning Center



Mori Seiki Model CL-25 CNC Turning Center with Loader and Parts Shuttle



(800) #40 & #30 Taper Toolholders

### CNC FANUC ROBODRILLS

(3) Fanuc Robodrill Model Mate CNC D&T Center; S/N P074VN308 (4/2007), P075VN307 (4/2007), and P06YVN114 (11/2006), Fanuc Oi-MC Control, 16" x 25-1/2" Table, 14-Position Turret (New as 2007) SEE PHOTO

### CNC VERTICAL MACHINING CENTERS

\*\*Makino Model PS95 High-Speed Heavy-Duty CNC VMC; S/N V130397, 20" X 46" T-Slotted Table, No. 40 Taper, X-Y-Z Axis, 920 X 510 X 460 MM, 30 Position ATC, Spindle Speed 50-12,000 RPM, Makino Professional P CNC Control with Pendant, High Pressure Coolant Pump, Chip Conveyor, Renishaw Probe, Koma Model RNA-200R, 4th Axis; S/N 123414 (New 2012)\*\*Sold Subject to Confirmation\*\* SEE PHOTO

Kitamura Mycenter 2Xif CNC Vertical Machining Center; S/N 07578, Fanuc 16i-MB Control, 14" X 31" Table, 10,000 RPM Spindle, 24 Position Automatic Tool Changer, Coolant Pump, Reservoir, Chip Conveyor (New 2005) SEE PHOTO

Kitamura Mycenter-3X CNC Vertical Machining Center; S/N 11782, 16" X 35", Yasuac Control, 10,000 RPM Spindle, 20 Position Automatic Tool Changer, Coolant Pump, Reservoir, Chip Conveyor (New 1997) SEE PHOTO

Mitsubishi Model M-V4B CNC Vertical Machining Center; S/N 3617, MIB Control, 16" X 35", 20 Position Automatic Tool Changer, Coolant Pump, Reservoir, Chip Conveyor (New 7/1995)

### CNC TURNING CENTERS

Doosan Model Lynx 220A Slant Bed CNC Turning Center; S/N ML0013-005791, Doosan-Fanuc i Series CNC Control, 6" 3-Jaw Chuck, Spindle Speeds: 60-6,000 RPM, 30" X-Axis, 36" Z-Axis, 12-Position Toolholder, 12.6" Turning Length & Diameter, LNS Chip Conveyor, Coolant (New 2013)\*\*Sold Subject to Confirmation\*\* SEE PHOTO

Mori Seiki Model CL-253A CNC Turning Center; S/N CL253EG85, MSX-805 Control, 10" Chuck, 12 Position Tool Turret, Collet Nose Holder, Coolant Pump, Reservoir, Chip Conveyor (New 2005) SEE PHOTO

Mori Seiki Model CL-25 CNC Turning Center with Loader and Parts Shuttle;

S/N 13, Model LG-10 Shuttle Table and Loader, 10" Chuck, 12-Position Tool Turret, MF-T8 Control, Coolant Pump, Reservoir, Chip Conveyor SEE PHOTO

Mori Seiki Model CL-15 CNC Turning Center; S/N 229, 6" Chuck, Yasnak CNC Control, 12 Position Tool Turret, Coolant Pump, Reservoir, Chip Conveyor

Mori-Seiki Model SL-0 CNC Turning Center; S/N 1201, Yasnak Control, 6" Chuck, 8-Position Turret, Coolant Pump with Reservoir SEE PHOTO

### CNC GANG TOOL TURNING CENTERS

Hyundai Kia Model Kit-450 CNC Gang Tool Turning Center; S/N G3722-40481, Fanuc Oi-TC, Collect Chuck, with LNS Hydrobar Bar Feed Model 6.42-HS-5.2 (New 2008) SEE PHOTO

(2) Mori Sieki Mode BL-05 Gang Tool CNC Turning Centers; S/N 110 and 109, MSC-521 4" Chuck, Collet Chuck, Toolpost, with (2) LNS Model 3.26-HS-4.8 Bar Feeder SEE PHOTO

Mori Seiki Model BL-05 CNC Gang Tool Turning Center; S/N 63, MSC-521 Control, Coolers (1996)

Large Quantity Gang Style Toolholders for Mori Sieki and Hyundai Lathes SEE PHOTO

### TOOL PRESETTER & TOOLHOLDERS

Elbo Controlli Model Larth Tool Presetter; S/N 7235 (New 2012) SEE PHOTO  
(800) #40 & #30 Taper Toolholders; Hydro Grip, Flex Collet, End Mill, Pencil, Drill, Reamer Holders SEE PHOTO

(7) Lista and Hout Toolholder Carts

### MACHINE ACCESSORIES / PERISHABLE TOOLING

(5) Hardinge 5C Collet Indexing Fixtures with Tailstocks and Digital Controls  
Haas Model 5C Collet Indexing Fixture with Server Controller

(20) 6" Kurt D675 Ang-Lock Machine Vises

(8) 2/3/4/6 5C Collet Work Holding Fixtures

(4) 10" X 10" X 23" High Tombstones

(2) 4" X 16" X 24" High Tombstones

(5) Enerpac Hydraulic Clamp Fixtures

Large Quantity 5C / 16C / 22C Collets

Large Quantity of Perishable Tooling Including; Carbon Inserts, Drills, Taps, Reamers, Etc.

### FINISHING EQUIPMENT / OVEN / FURNACE

40" Rosemount Model RF-8-2.7

Vibratory Finishing Machine; S/N 2233

Diamond Pacif 40T Rotary Tumbler

Crest Bench Top Model 1100HT

Ultrasonic Cleaner

Jefo-Tech Model OF-22G Counter Top

Lab Oven; S/N 2059084, 300 Degree Cel. Max

Temp. 16" X 20" X 24" High with Stainless Tray

Neey Vulcan A-550 Heat Treat Furnace;

2,000 Degree Max. Temp. 9" X 9" X 9" Chamber

### BAR CHAMFERING MACHINES

3" LNS Model PB-80 Chamfering Machine; S/N 0256 SEE PHOTO

3" Custom Bar Chamfering Machine with 8" Chuck, 6" Rail Support SEE PHOTO

SEE PHOTO

### MISC. MACHINERY

14" Kalamazoo Startrite 14-R-10 Vertical Band Saw; S/N 29303, 20" X 20" Table, Power Feed with Welder

1-1/4" Brierly Model ZB25 Drill Grinder; S/N 26M9515181, 3/32" TO 1-1/4" Capacity

Sunnen Model MBB1600 Honing Machine

Mathews Indent-A-Mark Model 2115 Bench Top Roll Marker

(4) 6" Kalamazoo / Delta / Rockwell Belt Sanders

(4) 6" & 8" Baldor Pedestal Grinders

(15) 8" & 10" Ryobi Bench Drill Presses

(8) 1" Baldor / Kalamazoo Bench Sanders

(10) 6" Dewalt and Dayton Double End Grinders

(3) Royal FX-600 & FX-900 Mist Collectors

(2) 15" Rockwell Floor Drills



3" LNS Model PB-80 Chamfering Machine & 3" Custom Bar Chamfering Machine with 8" Chuck, 6" Rail Support



Ring and Plug Thread Gage Index with 11-Door Vidmar Cabinet



Elbo Controlli Model Larth Tool Presetter



(2) Mori Siki Mode BL-05 Gang Tool CNC Turning Centers



Large Quantity Gang Style Toolholders for Mori Siki and Hyundai Lathes

## STS Hand Tappers

- (3) Bench Type Arbor Presses
- 6" Accu Finish Series 2 Tool Grinder
- Twister 5C Bench Top Speed Lathe

## CMM'S

- \*\* (2) B&S Model 4.5.4 SF Coordinate Measuring Machines; S/N 0713-0866, Probe Rack, PH10T Probe (New 2013) \*\* Sold Subject to High Bid Confirmation \*\* SEE PHOTO

## OPTICAL COMPARATORS

- 30" OPG Opticom Qualifier 30 Optical Comparator; Dimetric Plus Vision Computer, 6-1/2" X 27-1/2" Power Elevation, 10X + 20X Sox Magnification

- 14" OPG Model Q14B Optical Comparator; Dimetric Plus Version Computer, 5-1/2" X 15-1/2" Table, Power Elevator with Cabinet Base, 10X - 20X - 31X - 50X Magnification

- 14" S-T Industries Optical Comparator; w/ Heidelberg Quadra-Check ND1100 Digital Read Out with Cabinet Base SEE PHOTO

## INSPECTION EQUIPMENT

- Mitutoyo Model QM-Height 350 Digital Height Gage; S/N 0002567, Model QMH 330-14"

- 24" B&S Tesa Model 600 Type Digital Height Gage; S/N 0077-11

- 18" Brown and Sharpe Micro Hite Digital Height Gage Type 007106116

- Mitutoyo Model SJ-410 Profilmeter with Stand and Printer

- Gidding and Lewis Model 18 Profilmeter with Model 3 Controller

- Ring and Plug Thread Gage Index with 11-Door Vidmar Cabinet; Metric and Standard from 2/56" to 1-1/4", Over (500) Pieces SEE PHOTO

- Pin and Plug Gage Index with 11-Door Vidmar Cabinet; From .011 to 1.300, Over (500) Pieces

- Large Quantity of Inspection Equipment Including; Wilson Model 3-QR-7 Rockwell Hardness Tester, (3) 24" X 36" Starrett Surface Plate with Stand, (50) Mitutoyo and Mahr Digital Indicator Stand with Granite Bases, (2) Johnson Digital Thread Pitch Gages, (2) Mahr Digital Snap Gages, (5) OD Micrometer, Standard - Pin - Blade - Disc, Hinge Gages, (20) 6" Digital Caplirs

## LIFT TRUCKS / MAN LIFTS

- 4,000 LB Caterpillar Model EC20KS-C40TT Stand Up Rider Type Electric Lift Truck; S/N 1ECS00620, 251" Lifting Height, with Battery Charger

- MEC Model 2033ES Scissor Type Platform Lift; S/N 8600613, 30" X 96" Platform with Extension, Built In Charger, 20' Lifting Height SEE PHOTO

## AIR COMPRESSORS

- 50 HP Atlas Copco Model GA37FF Self Contained Air Compressor with Refrigerated Air Dryer; S/N CAG16093 (New 2005) SEE PHOTO

- 30 HP Atlas Copco Pallet Type Air Compressor; S/N HOL010402 (New 1999) SEE PHOTO

## VIDMAR CABINETS / WORK BENCHES

- (25) Vidmar / Lista / Equipto 7-15 Drawer Tooling Cabinets SEE PHOTO

- (6) 6' Kennedy Maple Top Work Benches with 5-Drawer Tooling Cabinets

- (20) 4/5/6' Lyons & Equipto Work Benches

## SHOP EQUIPMENT

- (4) Sections 6' High X 10' Long Double Sided Cantilever Racks with 18" Arms
- (3) Sections 30" Deep X 96" Wide X 96" Tall Pallet Rack

- (9) Sections 18" Deep X 36" Wide X 96" Tall Steel Shelving

- Shop Equipment Consisting of; 2 Ton Material Handling Systems Portable A-Frame Gantry Crane, (5) 6' Portable Bar Carts, (2) 24" X 36" SMW Screw Type Lift Tables, 2 Ton Handling System Gantry Crane, Banding Cart with Tools, (3) Pallet Trucks, 50 LB. GSE Model 675 Precision Counting Scale, 2 Ton Harrington Electric Chain Hoist, 1/2 Ton CM Value-Star Electric Chain Hoist, 1/4 Ton CM Electric Chain Hoist, (10) 2-Door Storage Cabinets

## TRANSFORMERS

- Transformers Consisting of; 112 KVA Square D Catalog # 112TGH Transformer, 65 KVA Specialized Catalog # ST965T Transformer, 75 KVA Sorgel Catalog # 75TGH Transformer, 45 KVA Federal Pacific Catalog # 50362LM Transformer, 30 KVA Heavy Duty Catalog # TGH-30S Transformer, 30 KVA GE Catalog # 9T23B3812 Transformer

## OFFICE FURNITURE / EQUIPMENT

- Office Furniture & Equipment Consisting of; Conference Table with Chairs, Executive Desk Set, Desk, Tables, Chairs, File Cabinets, Bookshelves, Lateral Cabinets, Flat Screen Monitors, Computers, Monitors, Etc.



\*\* (2) B&S Model 4.5.4 SF Coordinate Measuring Machines



(3) Mitutoyo & Brown and Sharpe Digital Height Gauges



14" S-T Industries Optical Comparator



Hardinge and Haas 5C Collet Indexing Fixture, (20) Kurt Vises, Tombstones, and More



Mori-Seiki Model SL-0 CNC Turning Center

See our website [www.cia-auction.com](http://www.cia-auction.com) for more photos

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MEC Model 2033ES Scissor Type Platform Lift



50 HP Atlas Copco Model GA37FF Self Contained Air Compressor with Refrigerated Air Dryer



30 HP Atlas Copco Pallet Type Air Compressor



Mitutoyo & Giddings and Lewis Profilmeter

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15 Miles North of Downtown Cincinnati, OH

**SALE DATE:**  
**Wednesday, April 6TH**  
**STARTING: 10:00 AM**

**INSPECTION:**  
**Tuesday, April 5th**  
**10:00 AM to 4:00 PM**



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(3) Fanuc Robotdrills



(2) Kitamura VMC's



(8) CNC Lathes



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## WEDNESDAY, APRIL 6TH

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